



# Mactech Dictator XL

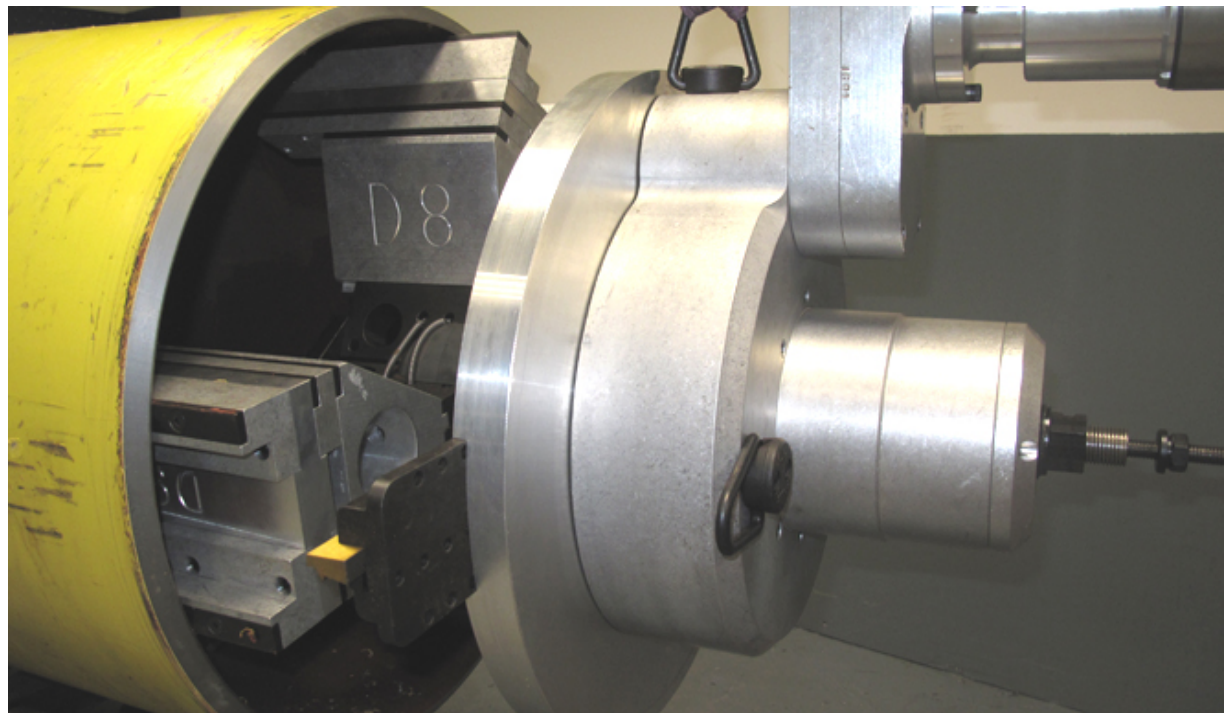
Dictator XL extends Machining up to 24"



Built for Durable Performance and High Accuracy

The Mactech (Europe) Dictator XL has been introduced to extend the range of pipe sizes covered by the standard Dictator End Prep Machine.

The Dictator XL is now available as a new machine or as a conversion of an existing one and enables the machining of up to 24" pipe as opposed to the 20" of the standard machine.



**Mactech Dictator XL**

Extends cutting range from 20 inches to 24 inches

## Key Benefits

- Larger diameter faceplate fitted to reach the larger pipe sizes
- Mandrel End Cap which is fitted with internal keys
- Two additional Actuators to cover the size range standard Dictator Draw Rod is used with these actuators
- Dictator Clamp Pads and Ribs are utilised for the Dictator XL
- Mactech Reduction Gearbox is fitted between the motor and machine
- Mandrel End Cap can be removed, machine can be used on smaller pipe

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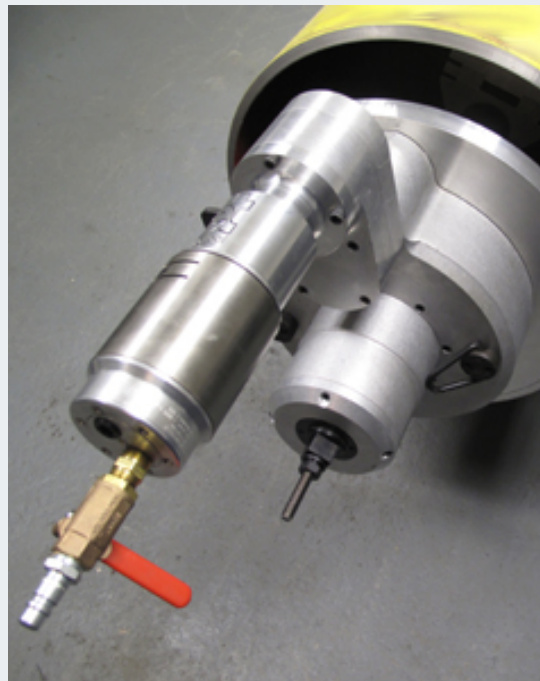
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DICTATOR XL		
PAD AND RIB SET WITH XL1 ACTUATOR	ID RANGE INCHES	ID RANGE mm
D1 RIB	7.750" – 8.875"	196.8mm to 225.4mm
D2 RIB	8.750" – 9.875"	221.4mm to 250.8mm
D3 RIB	9.750" – 10.875"	247.6mm to 276.2mm
D2 RIB & D4 PAD	10.750" – 11.875"	298.4mm to 301.6mm
D3 RIB & D4 PAD	11.750" – 12.875"	298.4mm to 327.0mm
D2 RIB & D5 PAD	12.750" – 13.875"	323.8mm to 352.4mm
D3 RIB & D5 PAD	13.750" – 14.875"	349.2mm to 377.8mm
D2 RIB & D6 PAD	14.750" – 15.875"	374.6mm to 403.2mm
D3 RIB & D6 PAD	15.750" – 16.875"	400.0mm to 428.6mm
D2 RIB & D6 PAD & D7 PAD	16.750" – 17.875"	425.4mm to 454.0mm
D3 RIB & D6 PAD & D7 PAD	17.750" – 18.875"	450.8mm to 479.4mm
D2 RIB & D6 PAD & D8 PAD	18.750" – 19.875"	476.2mm to 504.8mm
D3 RIB & D6 PAD & D8 PAD	19.750" – 20.875"	501.6mm to 530.2mm
D2 RIB & D8 PAD & D9 PAD	20.500" – 21.500"	520.6mm to 519.1mm
D3 RIB & D8 PAD & D9 PAD	21.500" – 22.250"	519.1mm to 565.1mm
D2 RIB & D8 RIB & D10 PAD	22.125" – 23.125"	561.9mm to 587.3mm
D2 RIB & D8 RIB & D10 PAD WITH XL2 ACTUATOR	22.625" – 23.625"	574.6mm to 600.0mm



\*Manufacturer reserves the right to change specifications without notice.

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