

Clamshell Lathe Flange Facing Attachment

The Mactech Flange Facing Attachment is a machine to allow a clamshell lathe to be used for flange facing. The Flange Facing Attachment is designed for use with the WD range of Mactech Clamshell Lathes. The Flange Facing Attachment has 3 positions on the baseplate to cover different machining diameters and has a multi-position toolholder for maximum versatility. The feed rate of machining can be varied by the number of feed pin assemblies used. The design of the Flange Facing Attachment means it can be used when there is an obstruction in the centre of the flange or pipe.

Tooling

- RH, LH and straight single point insert toolholders are used depending on access and the particular machining requirements.
- HSS ground tooling may also be used as an option.

Specification

- SDJCR-1212F11 RH Toolholder
- SDJCL-1212F11 LH Toolholder
- SDNCN-1212F11 Neutral Toolholder
- Toolholder travel 325mm
- 3 Position machining arm with 100mm increments
- Z travel of toolholder 27mm
- Z travel lock
- Multiple feed pin assemblies

Tool Kit

All hand tools required for assembly and installation are included with the mill:

- 4,5,8mm Hex.Keys
- 3/16" A/F Hex Key
- 19mm open and ring combination spanner



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