

Esco Adjustable Tool Post

Commander - Dictator - Dictator II

The New (D-57) Adjustable Tool Post allows operators to precisely locate the cutter blade. It is exceptionally handy for making compound bevells and is available for the Commander, Dictator and Dictator II MILLHOG pipe bevelling tools.

The Adjustable Tool Post incorporates a sliding carriage that holds the cutter blade using the conventional Esco lock blade locking system.

The carriage has a lead screw that moves it and the cutter blade radially across the face of the pipe using a hex key wrench. Once the desired location of the cutter blade is located the carriage is tightened to the Tool Post and is ready for action.

Specifications

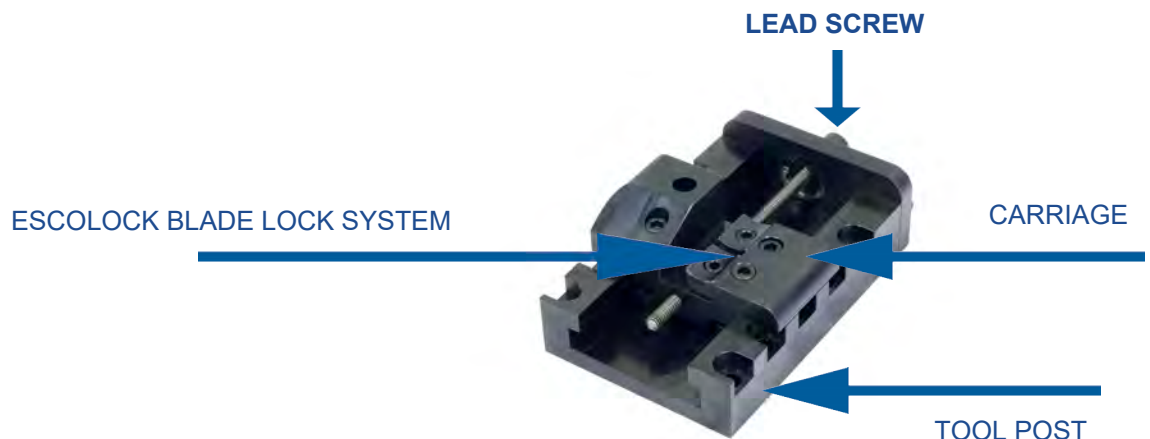
Weight: 4.5 lbs (2.0 kg)
Total stroke: 3-1/4" (82.6mm)
For use with all M-Series blades
Fits Commander, Dictator, and Dictator II, MILLHOGs

Key Features

Makes fine-tuning blade positions extremely simple
Ideal for J-prep and boring, where small adjustments are critical
Simple and fast setup

Includes

Adjustable Tool Post Complete (D-57)
3/16 short arm hex key



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SETUP

1 Mount ...

The Adjustable Tool Post is attached to the cutterhead and replaces the conventional Blade Blocks.



2 Adjust ...

The carriage has a lead screw that moves the cutting blade radially across the face of the pipe.



3 Lock ...

Tightening four screws holds the carriage securely to the Tool Post



4 Prep ...

A thick continuous ribbon of steel is peeled off the pipe surface for fast beveling on the hardest alloys.



NOTE: Adjustable tool posts cannot be used in conjunction with conventional Blade Blocks that come standard with Commander, Dictator and Dictator II MILLHOGs. Simultaneous preps (bevel, face, bore) will require multiple adjustable tool posts