














Esco M-Series Cutting Blades

M-Series blades are designed to fit cutterheads for the Wart, Mini, Prepzilla, Commander, Dictator, Dictator II, and Terminator MILLHOG bevelling machines.

Blades found on this page are regularly stocked in our warehouse and are TiN coated for extended blade life or Hard Lube coated for superior heat resistance.

BEVEL BLADES

				
MBB-1 37-1/2° Bevel Blade TiN 3/8" / 9.5mm wide	MBB-2 37-1/2° Bevel Blade TiN 3/4" / 19.1mm wide	MBB-3 37-1/2° Bevel Blade TiN 1" / 25.4mm wide	MBB-4 37-1/2° Bevel Blade TiN 1-1/4" / 31.8mm wide	MBB-5 37-1/2° x 10° Compound Bevel Blade TiN 1-1/4" / 31.8mm wide
				
MBB-6 10° Bevel Blade TiN 1" / 25.4mm wide	MBB-7 30° Bevel Blade TiN 1/2" / 12.7mm wide	MBB-8 30° Bevel Blade TiN 3/4" / 19.1mm wide	MBB-9 30° Bevel Blade TiN 1" / 12.7mm wide	MBB-10 30° Bevel Blade TiN 1-1/4" / 31.8mm wide
				
MBB-1T 37-1/2° Bevel Blade TiN OD Tangent 1/2" / 12.7mm wide	MBB-2T 37-1/2° Bevel Blade TiN OD Tangent 3/4" / 19.1mm wide			



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PEEL BACK BLADES



MBBP-3
37-1/2° Peel Back
Blade HL
1/4" / 1.6mm peel
back
1" / 25.4mm wide



MBBP-2D
37-1/2° Peel Back
Blade HL
1/16" / 1.6mm peel
back
1/2" / 12.7mm wide



MBBP-2B
37-1/2° Peel Back
Blade HL
1/8" / 3.2mm peel
back
3/4" / 19.1mm wide



MBBP-2A
37-1/2° Peel Back
Blade HL
3/16" / 4.8mm peel
back
3/4" / 19.1mm wide



MBBP-2A
37-1/2° Peel Back
Blade HL
3/16" / 4.8mm peel
back
3/4" / 19.1mm wide



MBBP-1D
37-1/2° Peel Back
Blade HL
1/16" / 1.6mm peel
back
1/2" / 12.7mm wide



MBBP-1B
37-1/2° Peel Back
Blade HL
1/8" / 3.2mm peel
back
1/2" / 12.7mm wide



MBBP-1A
37-1/2° Peel Back
Blade HL
3/16" / 4.8mm peel
back
1/2" / 12.7mm wide



MBBP-1
37-1/2° Peel Back
Blade HL
1/4" / 6.4mm peel
back
1/2" / 12.7mm wide

J-BEVEL BLADES



MJB-1
22° J-Prep Blade
TiN
3/16" / 4.8mm
radius
1/2" / 12.7mm wide



MJB-2
22° J-Prep Blade
TiN
3/16" / 4.8mm
radius
3/4" / 19.1mm wide



MJB-3
22° J-Prep Blade
TiN
3/16" / 4.8mm
radius
1" / 25.4mm wide

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BORING BLADES



MCB10L-1
10° Boring Blade
TiN
1/2" / 12.7mm wide
large ID



MCB10L-2
10° Boring Blade
TiN
3/4" / 19.1mm wide
large ID



MCB10L-3
10° Boring Blade
TiN
1" / 25.4mm wide
large ID



MCB10S-1
10° Boring Blade
TiN
1/2" / 12.7mm wide
small ID



MCB10S-2
10° Boring Blade
TiN
3/4" / 19.1mm wide
small ID



MCB10S-3
10° Boring Blade
TiN
1" / 25.4mm wide
small ID



MCB18L-1
18° Boring Blade
TiN
1/2" / 12.7mm wide
large ID



MCB18L-2
18° Boring Blade
TiN
3/4" / 19.1mm wide
large ID



MCB18L-3
18° Boring Blade
TiN
1" / 25.4mm wide
large ID



MCB18S-1
18° Boring Blade
TiN
1/2" / 12.7mm wide
small ID



MCB18S-2
18° Boring Blade
TiN
3/4" / 19.1mm wide
small ID



MCB18S-3
18° Boring Blade
TiN
1" / 25.4mm wide
small ID



MCBSSL-1
Straight Bore 18°
Taper
1/2" / 12.7mm wide
3/8" / 9.5mm deep
large ID



MCBSSL-2
Straight Bore 18°
Taper
3/4" / 19.1mm wide
3/8" / 9.5mm deep
large ID



MCBSSL-3
Straight Bore 18°
Taper
1" / 25.4mm wide
3/8" / 9.5mm deep
large ID



MCBSS-1
Straight Bore 18°
Taper
1/2" / 12.7mm wide
3/8" / 9.5mm deep
small ID



MCBSS-2
Straight Bore 18°
Taper
3/4" / 19.1mm wide
3/8" / 9.5mm deep
small ID



MCBSS-3
Straight Bore 18°
Taper
1" / 25.4mm wide
3/8" / 9.5mm deep
small ID



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FACING BLADES



MLB-1
Facing Blade TiN
1/2" / 12.7mm wide



MLB-2
Facing Blade TiN
3/4" / 19.1mm wide



MLB-3
Facing Blade TiN
1" / 25.4mm wide



MLB-4
Facing Blade TiN
1-1/4" / 31.8mm wide



MLRB-1
Facing Blade TiN
OD radius
1/2" / 12.7mm wide



MLRB-2
Facing Blade TiN
OD radius
3/4" / 19.1mm wide



MLRB-3
Facing Blade
OD radius
1" / 25.4mm wide



REVERSE BEVEL BLADES



MRBB-1
37-1/2° Reverse
Bevel Blade TiN
1/2" / 12.7mm
wide



MRBB-2
37-1/2° Reverse
Bevel Blade TiN
3/4" / 19.1mm
wide



MRBB-3
37-1/2° Reverse
Bevel Blade TiN
1" / 25.4mm wide

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TUBE STUB REMOVAL BLADES



MTSR-1
30° Tube Stub
Removal Blade HL
3/16" / 4.8mm radius
1/2" / 12.7mm wide



MTSR-2
30° Tube Stub
Removal Blade HL
3/16" / 4.8mm radius
3/4" / 19.1mm wide



MTSR-3
30° Tube Stub
Removal Blade HL
3/16" / 4.8mm radius
1" / 25.4mm wide

TUBE SEAT REMOVAL BLADES



MTSS-1
Tube Seat Removal
Blade HL
1/2" / 12.7mm wide



MTSS-2
Tube Seat Removal
Blade HL
3/4" / 19.1mm wide



MTSS-3
Tube Seat Removal
Blade HL
1" / 25.4mm wide

Millhog Cutter blades have a sharp edge that gets under the material and radical chip breaker that curls a thick chip and transfers heat away from the surface.

An endless range of standard and customer cutter blades are offered with Titanium Nitride (TiN) coating. For Extended blade life, try the new 'Hard Lube' coated cutter blades which provide superior heat resistance and more end preps per blade.

Titanium Nitride Coated (TiN) Cutter Blades for the entire Millhog family of End Prep Tools produce a Thick Chip without cutting oils.