



Esco M-Series Cutting Blades

Cutter Blades for the following machines

Wart, Mini, Prepzilla, Commander, Dictator, Dictator II, and Terminator MILLHOG

M-Series blades are designed to fit cutterheads for the Wart, Mini, Prepzilla, Commander, Dictator, Dictator II, and Terminator MILLHOG beveling machines.

Blades found on these page are regularly stocked in our warehouse and are TiN coated for extended blade life or Hard Lube coated for superior heat resistance.

Bevel Blades



MBB-1
37-1/2° Bevel
Blade TiN
1/2" / 12.7mm
wide



MBB-1
37-1/2° Bevel
Blade TiN
1/2" / 12.7mm
wide



MBB-3
37-1/2° Bevel
Blade TiN
1" / 25.4mm
wide



MBB-4
37-1/2° Bevel
Blade TiN
1-1/4" / 31.8mm
wide



MBB-5
37-1/2° x 10°
Compound
Bevel Blade
TiN
1-1/4" / 31.8mm



MBB-6
10° Bevel
Blade TiN
1" / 25.4mm
wide



MBB-7
30° Bevel Blade
TiN
1/2" / 12.7mm
wide



MBB-8
30° Bevel
Blade TiN
3/4" / 19.1mm
wide



MBB-9
30° Bevel
Blade TiN
1" / 12.7mm
wide



MBB-10
30° Bevel Blade
TiN
1-1/4" / 31.8mm
wide



MBB-1T
37-1/2° Bevel
Blade TiN
OD Tangent
1/2" / 12.7mm
wide



MBB-2T
37-1/2° Bevel
Blade TiN
OD Tangent
3/4" / 19.1mm
wide

Peel Back Blades



MBBP-3
37-1/2° Peel
Back Blade HL
1/4" / 1.6mm
peel back
1" / 25.4mm



MBBP-2D
37-1/2° Peel
Back Blade HL
1/16" / 1.6mm
peel back 1/2" /
12.7mm wide



MBBP-2B
37-1/2° Peel
Back Blade HL
1/8" / 3.2mm
peel back 3/4" /
19.1mm wide



MBBP-2A
37-1/2° Peel
Back Blade HL
3/16" / 4.8mm
peel back 3/4" /
19.1mm wide



MBBP-2
37-1/2° Peel
Back Blade HL
1/4" / 6.4mm
peel back 3/4" /
19.1mm wide



MBBP-1D
37-1/2° Peel
Back Blade HL
1/16" / 1.6mm
peel back 1/2" /
12.7mm wide



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Peel Back Blades - *continued*



MBBP-1B
37-1/2° Peel
Back Blade HL
1/8" / 3.2mm
peel back 1/2" /
12.7mm wide



MBBP-1A
37-1/2° Peel
Back Blade HL
3/16" / 4.8mm
peel back 1/2" /
12.7mm wide



MBBP-1
37-1/2° Peel Back
Blade HL
1/4" / 6.4mm peel
back 1/2" /
12.7mm wide

Boring Blades



MCB10L-1
10° Boring Blade
TiN
1/2" / 12.7mm
wide large ID



MCB10L-2
10° Boring
Blade TiN
3/4" / 19.1mm
wide large ID



MCB10L-3
10° Boring
Blade TiN
1" / 25.4mm
wide large ID



MCB10S-1
10° Boring Blade
TiN
1/2" / 12.7mm
wide small ID



MCB10S-2
10° Boring Blade
TiN
3/4" / 19.1mm
wide small ID



MCB10S-3
10° Boring Blade
TiN
1" / 25.4mm
Wide small ID



MCB18L-1
18° Boring
Blade TiN
1/2" / 12.7mm
wide large ID



MCB18L-2
18° Boring
Blade TiN
3/4" / 19.1mm
wide



MCB18L-3
18° Boring
Blade TiN
1" / 25.4mm
wide large ID



MCBSS-1
Straight Bore 18°
Taper
1/2" / 12.7mm
wide 3/8" /
9.5mm deep



MCBSS-2
Straight Bore
18° Taper 3/4" /
19.1mm wide
3/8" / 9.5mm
deep small ID



MCBSS-3
Straight Bore
18° Taper 1" /
5.4mm wide
3/8"/9.5mm
deep small ID



MCBSL-1
Straight Bore 18°
/2" / 12.7mm
wide 3/8" /
9.5mm deep
large ID



MCBSL-2
Straight Bore
18° Taper 3/4"
/ 19.1mm wide
3/8" / 9.5mm
deep large ID



MCBSL-3
Straight Bore
18° Taper 1" /
25.4mm wide
3/8" / 9.5mm
deep large ID



MCBSS-1
Straight Bore 18°
Taper
1/2" / 12.7mm
wide 3/8" /
9.5mm deep



MCBSS-2
Straight Bore
18° Taper
3/4" / 19.1mm
wide 3/8" /
9.5mm deep



MCBSS-3
Straight Bore
18° Taper
1" / 25.4mm
wide 3/8" /
9.5mm deep



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J-Bevel Blades



MJB-1
22° J-Prep
Blade TiN
3/16" / 4.8mm
radius
1/2" / 12.7mm



MJB-2
22° J-Prep
Blade TiN
3/16" / 4.8mm
radius
3/4" / 19.1mm



MJB-3
22° J-Prep Blade
TiN
3/16" / 4.8mm
radius
1" / 25.4mm wide

Facing Blades



MLB-1
Facing Blade
TiN
1/2" / 12.7mm
wide



MLB-2
Facing Blade
TiN
3/4" / 19.1mm
wide



MLB-3
Facing Blade
TiN
1" / 25.4mm
wide



MLB-4
Facing Blade
TiN
1-1/4" / 31.8mm
wide



MLRB-1
Facing Blade
TiN
OD radius
1/2" / 12.7mm
wide



MLRB-2
Facing Blade
TiN
OD radius
3/4" / 19.1mm
wide



MLRB-3
Facing Blade
OD radius
1" / 25.4mm wide

Reverse Bevel Blades



MRBB-1
37-1/2° Reverse
Bevel Blade TiN
1/2" / 12.7mm
wide



MRBB-2
37-1/2°
Reverse Bevel
Blade TiN
3/4" / 19.1mm
wide



MRBB-3
37-1/2°
Reverse Bevel
Blade TiN
1" / 25.4mm
wide



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Tube Stub Removal Blades



MTSR-1
30° Tube Stub
Removal Blade
HL 3/16" /
4.8mm radius
1/2" / 12.7mm
wide



MTSR-2
30° Tube Stub
Removal Blade
HL 3/16" / 4.8mm
radius 3/4" /
19.1mm wide



MTSR-3
30° Tube Stub
Removal Blade
HL 3/16" /
4.8mm radius 1"
/ 25.4mm wide

Tube Seat Removal Blades



MTSS-1
Tube Seat
Removal
Blade HL
1/2" / 12.7mm
wide



MTSS-2
Tube Seat
Removal
Blade HL
3/4" / 19.1mm
wide



MTSS-3
Tube Seat
Removal
Blade HL
1" / 25.4mm
wide

Wart



Mini



Prepzilla



Commander



Dictator II



Terminator

