



KEY FEATURES

- Precision construction
- High torque helical gear drive
- 2 continuous groove in/out facing feeds to provide a gramophone finish (ASME Standard).
- Adjustable base clamping bolts and extensions for quick set site operation
- Hardened slide ways to maintain long term accuracy
- 360 degrees swivel tool post for groove

SPECIFICATION	
Min Facing Diameter	0" (0mm)
Max Facing Diameter	24" (610mm)
Min Clamp Diameter	12" (305mm)
Max Clamp Diameter	26" (660mm)
Tool Post travel	4" (102mm)

Facing Feed Rate	Inches Rev	MM / Rev	Grooves Inch
IN	0.020"	0.52mm	48
Out	0.010"	0.25mm	101

W&Ds			
Component Weights	Weight	118kg	295lbs
Shipping Weights	1 Box Weight	156kg	343lbs
Shipping Dimensions	Length	Width	Height
1 Box	36" (91cm)	36" (76cm)	18" (46cm)

DESCRIPTION

An externally mounted flange facing machine capable of producing a continuous groove gramophone finish to ASME B16.5 Standard along with the capability to auto feed groove

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- All clamping bases, mounting feet and extensions
- Toolkit including tools and inserts
- Air filter lubricator
- Hose connection
- Storage / shipping box
- Packing list and manual

