



KEY FEATURES

- Precision construction
- High torque helical gear drive
- 2 x continuous groove bi-directional facing feeds for a gramophone finish (ASME Standard).
- Adjustable base clamping bolts and extensions for quick set on site
- Hardened slide ways for longtime accuracy
- 360 degree swivel tool post for groove profiles
- Integral Adjustable SpeedAir motor

DESCRIPTION

An externally mounted flange facing machine capable of producing a continuous groove gramophone finish to ASME Standard along with the capability to auto feed groove details. A quality-built machine that is durable for site, lightweight for handling but provides reliability and excels in performance.

SPECIFICATION			
Min Facing Diameter	To Centre		
Max Facing Diameter	8"		
Min Clamp Diameter	2"		
Max Clamp Diameter	12" with extensions plates		
Tool Post travel	2"		
RPM	66		
Pneumatic	1.1Hp @ 6 Bar 6.7 CFM		
W&Ds			
Machine Weight	22kg		48lbs
Shipping Weight	38kg		84lbs
Shipping Dimensions	Length	Width	Height
1 Pelican Air Box	68cms	53cms	38cms

Facing Feed Rate	Finish	MM / Rev	Grooves / Inch
2S 1.75mm lead screw	ASME	0.6mm	42
1S 1.75 lead screw	3.2 mm	0.3mm	84
1.00mm lead screw	1.6mm	0.25mm	100

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- All clamping bases, mounting feet and extensions
- Toolkit including tools and inserts
- Air filter lubricator
- Hose connection
- Storage/shipping box
- Packing list and manual