



KEY FEATURES

- Lightweight precision construction
- 2 geared continuous groove bi-directional facing feeds for a gramophone finish (ASME Standard).
- Quick set independent base for improved onsite operation
- Hardened slide ways to maintain long term accuracy
- Swivel tool post for groove details.

DESCRIPTION

An internally mounted flange facing machine using fixed gear bi-directional feeds to produce a continuous groove gramophone finish to ASME Standards

FACING FEE RATES & GROOVES PER INCH

Direction	Gear	MM / Rev	Inches / Rev	Grooves / Inch
In / Out Standard	1	0.32	0.013	77
Screw	2	0.51	0.020	50

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- Toolkit including tools and inserts
- Air filter lubricator
- 2 Feed screws
- Hose connection
- All required mounting feet and extensions
- Storage / shipping box
- CE certificate
- Packing list and manual

SPECIFICATION

Min Facing Diameter	2" (50 mm)
Max Facing Diameter	25" (635mm)
Min Clamp Diameter	2 1/2" (63 mm)
Max Clamp Diameter	22" (560mm)
Tool Post travel	4" (102mm)
RPM	80
Pneumatic	4Hp @ 6 Bar 102 CFM

W&Ds

Machine Weight	16kg		35.2lbs
Base	6kg		18lbs
Shipping Weight	60kg		132lbs
Shipping Dimesion			
Pelican Case 1630	79.5cms	62cms	45cms