



KEY FEATURES

- Heavy duty precision construction
- High torque planetary gear drive
- 3 continuous groove bi-directional facing feeds for a gramophone finish (ASME Standard).
- Auto boring feeds
- Heavy duty adjustable base clamping Legs and extensions for quick set on range of bores
- High Torque reduction drive powerful performance
- Large section hardened slide ways to maintain long term accuracy
- 360 degree swivel tool post for groove details

Applications

For all types of flange facing, seal grooving, weld preparation and counter boring

SPECIFICATION			
Min Facing Diameter	48" (1220mm)		
Max Facing Diameter	124" (3150mm)		
Min Clamp Diameter	48" (1220mm)		
Max Clamp Diameter	112" (2845mm)		
Tool Post travel	4" (102mm)		
RPM	15		
Pneumatic	4Hp @ 6 Bar 102 CFM		
W&Ds			
Machine Weight Inc Base	1350kg		2970lbs
Shipping Weight Box 1	1100kg		2420lbs
Shipping Weight Box 2	900kg		1980lbs
Shipping Dimensions Box 1	275cms	100cms	70cms
Shipping Dimensions Box2	200cms	120cms	70cms

Facing Feed Rate	In / Rev	MM / Rev	Grooves / Inch
1 - In	0.039"	0.31mm	81
1 - Out	0.021"	0.55mm	46
2 - In	0.018"	0.46mm	55
2 -Out	0.031"	0.79mm	32
3 - In	0.023"	0.60mm	42
3 - Out	0.039"	1.00mm	24

INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- All clamping bases, mounting feet and extensions
- Toolkit including tools and inserts
- Air filter lubricator
- Hose connection
- Storage/shipping box
- Packing list and manual